

		22 MM. Frame			30 MM. Frame			35 MM. Frame			40 MM. Frame			45 MM. Frame			50 MM. Frame		
Injection Unit		A	B	C	A	B	C	A	B	C	A	B	C	A	B	C	A	B	C
Screw Diameter	MM.	22	26	30	30	35	40	35	40	45	40	45	50	45	50	55	50	55	60
Shot Volume (PS)	GMS.	32	45	80	72	95	130	115	153	197	178	226	280	272	335	408	372	452	536
Injection Pressure Max.	BAR.	2030	1800	1400	1950	1450	1200	1912	1450	1190	1190 2	1503	1217	1902	1574	1270	1900	1550	1120
Screw Rotation	RPM.	0-280			0-280			0-280			0-250			0-220			0-200		
Screw Stroke	MM.	90			110			130			150			180			200		
Clamping Force	TON.	32			65			85			130			160			20		
Platten Dimension H/W	MM.	400X400			480X480			550X550			830X830			720X720			760X760		
Tie Bar Distance	MM.	275X275			300X300			360X380			420X420			480X480			540X540		
Tie Bar Diameter	MM.	50			55			70			75			80			90		
Day Light Opening	MM.	380			450			540			800			760			930		
Mould Opening Stroke	MM.	180			200			260			300			360			450		
Mould Height Mini/Max	MM.	120X120			150X250			150X180			150X300			180X400			200X480		
Electric Motor	HP.	5			10			15			20			25			30		
Heating Power	KW.	1.5			4			5			6			10			12		
Screw Motor		HYDRO			HYDRO			HYDRO			HYDRO			HYDRO			HYDRO		
Oil Tank Capacity	LT.	150			200			300			300			400			400		
Machine Dimension	CNM.	213X110X66			244X124X68			305X140X72			385X150X75			395X142X80			525X150X90		
Approx Weight	KG.	1200			1800			2500			3500			4500			5500		